

# *Motiva Enterprises Port Arthur, Texas*

*Motiva Enterprises has expanded its Port Arthur Refinery in Texas by 300,000 barrels per day (bbl/d), taking total capacity to 600,000 bbl/d. Following its expansion, the PAR is now the largest refinery in the USA. The expanded refinery is now capable of handling most grades of crudes, even the lowest quality. The scale of the expansion includes 725 pumps, 19 compressors, 514 heat exchangers and several new tanks.*



Image: Shell

*B&W Energy Services was chosen to perform our engineered steam blow services, engineered air blowing services, high-pressure AquaLazing services and chemical cleaning services for this major plant expansion project. As a global provider of pre-engineering and pre-commissioning cleaning services, this is another example of B&W's diversity, project knowledge base and teamwork development.*

**MOTIVA**  
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